

General SAN KIBISAN® PN-127 L150

Product Description: Injection molding

Properties	ISO Test Method	Test Condition	Unit	PN-127 L150
Melt Flow Index	1133	220°C×10KG	ml/10 min	17
Mass Density	1183	23 °C	g/cm ³	1.06
Tensile Strength	527	50 mm/min, yield	MPa	74
		50 mm/min, break	MPa	74
Tensile Elongation	527	50 mm/min	%	7
Flexural Strength	178	2 mm/min	MPa	105
Flexural Modulus		2 mm/min	GPa	3.3
Izod Impact Strength	180/1A	23°C, Notched	KJ/m ²	3
		-30°C, Notched	KJ/m ²	–
Charpy Impact Strength	179	23°C, Notched	KJ/m ²	2
		Charpy -30°C, Notched	KJ/m ²	–
Vicat Softening Temp.	306	50°C/hr;1KG	°C	105
		50°C/hr;5KG	°C	104
Heat Distortion Temp.	75/A	1.8MPa, unannealed	°C	90
		1.8MPa, annealed	°C	101
Coefficient of Linear Thermal Expansion	11359	-	-	3.6~3.8*10 ⁻⁵
Flammability	-	UL-94	-	1.5mm HB
Mold Shrinkage	294-4	-	%	0.2~0.7
Symbol	1043	-	-	>SAN<

July 22, 2021

Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own test

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